

Application Data Sheet

To ensure that the correct tool is furnished for your particular application, please photocopy, complete this data sheet, and enclose it with your order or request for quotation. This is a requirement for ALL recessing applications, including internal and external facing, chamfering, and back-spot facing, as well as grooving.

Date _____

Quote No. _____

Customer Information

Customer _____

Address _____

City _____ State _____ Zip _____

Attn _____

Phone _____ Fax _____

Sales Agent/Distributor _____

Application Specifications

1 Machine make/type _____

2 Shank style _____

_____ If shank is threaded for retention knob or drawbar, specify thread size

3 Groove diameter (**B**) _____ **4** Groove width (**W**) _____

5 Groove to face dimension (**L**) _____

6 Bore diameter (**A**) / Groove depth (**D**) _____

7 Is surface finish required in groove? _____ If yes, specify _____

8 Material _____ Type and condition _____

9 Are there any restrictions? Length _____ Diameter _____ Rotating _____

_____ If there is a weight limit, please specify _____ Used in a tool changer? Yes No

10 Is tool running: Horizontal _____ Vertical _____ Stationary _____

11 Is recessing tool to be used with a fixture? Yes No _____

_____ If yes, full layout drawings must be attached or sketched

12 How is part to be held or clamped? _____

13 What type of feed will be used? Hand _____ Power _____

14 Desired coolant feed: External _____ Internal through spindle _____

_____ Internal with rotating collar _____

15 If SPC or CPK applies, please specify _____

(continued on next page)

Application Data Sheet

Automatic
Recessing

**GENERATING HEADS &
PRECISION CHAMFERING**

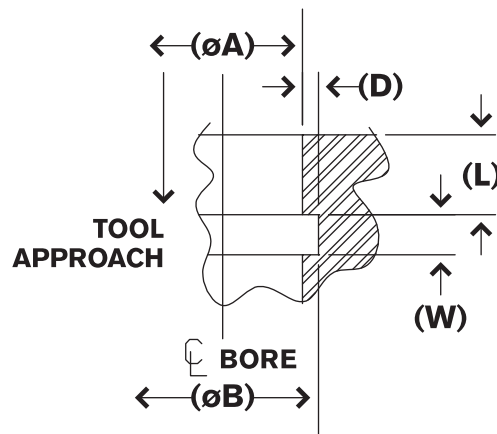
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Additional Comments

IMPORTANT

PART PRINT OR DETAILED SKETCH MUST BE SUPPLIED

Please indicate location of grooves or recesses, dimensions, tolerances, and direction of tool approach. In multiple groove applications, supply (L), (W) and (B) dimensions for each groove.



FAX
803 438 5263

MAIL
Cogsdill Tool Products, Inc.
P.O. Box 7007
Camden SC 29021-7007
Attn: Sales Department